

Primer No. 6

For Priming Metal Surfaces prior to applying Urethane Sealants

COMPOSITION:

Primer No. 6 is a silane adhesion promoter designed to enhance the adhesion of urethane sealants to metal surfaces.

BASIC USES:

Primer No. 6 is designed for use on galvanized steel, aluminum, anodized aluminum, copper and PVC prior to the application of Tremco urethane sealants. Primer No. 6 is designed specifically for use with TremSeal GP, TremSeal HP and Reglet Joint Sealant. In addition, Primer No. 6 is used with the Decktite 230SL, 235GS and 248NS sealants.

LIMITATIONS:

Primer No. 6 can discolor surfaces to which it is applied. Mask off adjacent areas to prevent staining.

Check local regulation for VOC restrictions to be sure the use of Primer No. 6 is permitted. Consult your Tremco Representative for further information.

PACKAGING:

Primer No. 6 is available in 1 quart (946ml) and 1 gallon (3.78L) containers.

GRADE:

Brush.

COLOR:

Clear water-white.

STORAGE LIFE:

6 months. When not in use, keep container tightly closed.

SURFACE CONDITIONS:

Surfaces must be clean, dry, and free from oil and other contaminants.

SURFACE PREPARATION:

Clean surfaces using appropriate solvent or cleaner, depending on the substrate. Mask off areas adjacent to where Primer No. 6 will be applied to prevent staining.

Surfaces such as milled aluminum must be abraded to a bright metal finish prior to applying Primer No. 6.

APPLICATION DATA:

Apply Primer No. 6 in a continuous film. DO NOT THIN.

Normal drying time is approximately 5 minutes. Drying time will be extended under cool weather conditions. Primer No. 6 must be tack free prior to application of sealant or coating.

COVERAGE RATE:

200 to 400 sq. ft./gal (4.9 to 9.8 m²/L).

CLEAN UP:

Clean equipment with ethyl alcohol. Any spills or overcoating must be cleaned immediately before Primer No. 6 dries.

TREMCO

Roofing & Weatherproofing Peace of Mind™

PRECAUTIONS:

Users must read container labels and Material Safety Data Sheets for health and safety precautions prior to use.

AVAILABILITY AND COST:

Contact your local Tremco Representative for pricing and availability. For name and number of your representative, call 216/292-5000 - Roofing Division. In Canada, 416-421-3300.

MAINTENANCE:

Your Tremco Representative can provide effective maintenance procedures which may vary, depending upon specific conditions. Periodic inspections, early repairs, and preventative maintenance are all sound procedures.

GUARANTEE/WARRANTY:

Tremco, Inc. warrants Primer No. 6 to be free of defects and to meet published physical properties when cured and tested according to ASTM and Tremco standards. Under this warranty, we will provide at no charge, Primer No. 6 in standard packaging to replace any Primer No. 6 proven to be defective when applied according to our written instructions, and in applications recommended by us as suitable for Primer No. 6. THIS IS BUYER'S SOLE AND EXCLUSIVE REMEDY.

All claims concerning product defects must be made in writing within twelve (12) months of shipment. The absence of such claims in writing during this period will constitute a waiver of all claims with respect to such product.

This warranty shall be IN LIEU OF any other warranty, express or implied, including but not limited to, any implied warranty of MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSES.

PHYSICAL PERFORMANCE CHARACTERISTICS**Primer No. 6**

Property	Typical Value	Test Method
Nonvolatile content	5%	ASTM D2369-87
Density @ 77°F (25°C)	6.8 lbs./gal (818 g/L)	ASTM D1475-90
Flash Point	57°F (14°C)	ASTM D93-90
VOC	735 g/L	ASTM D3960-89

TECHNICAL SERVICES:

Your local Tremco Representative, working with the Technical Service Staff, can help analyze conditions and needs to develop recommendations for special applications. The services of the Tremco Research Center, which has earned a unique reputation in weatherproofing technology, complement and extend the services of the Tremco Technical Service Staff.

STATEMENT OF POLICY AND RESPONSIBILITY:

Tremco takes responsibility for furnishing quality materials and for providing specifications and recommendations for their proper installation.

As neither Tremco itself nor its Representatives practice architecture or engineering, Tremco offers no opinion on, and expressly disclaims any responsibility for the soundness of any structure on which its products may be applied. If questions arise as to the soundness of a structure or its ability to support a planned installation properly, the Owner should obtain opinions of competent structural engineers before proceeding. Tremco accepts no liability for any structural failure or for resultant damages, and no Tremco Representative is authorized to vary this disclaimer.



An  Company

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